

# Maxtop

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HPL BULLNOSE, HPL STANDARD

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## Operations and Maintenance Manual



perfecting the washroom environment

[maxwoodwashrooms.com](http://maxwoodwashrooms.com)

# maxtop HPL BULLNOSE



## Cleaning and Maintenance

**HPL Vanity Top and Underpanels:** Maintain by cleaning with a damp cloth and a mild detergent. This method will remove most normal stains such as, dirt, soil, oil, fat, finger marks, rust, lime deposits, juice, coffee, tea, blood, wax etc. More stubborn stains such as crayons, lead-pencil, ballpoint pens, shoe polish and lipstick can be removed with an organic solvent such as methylated spirits, or nail varnish remover.

Abrasive cleaners should not be used.

Certain substances such as fruit juice, bleaches and strong mineral acids should be wiped off straight away, as this may result in discolouration.

Polish should not be applied to the surface, since it can lead to smearing and marking.

**Profiled Metal Fascia:** Maintain by cleaning with a mild detergent in warm water using a sponge or cloth. Do not use anything that is abrasive (i.e. Brills pads or scourers) to wipe down or scrub the fascia. Rinse thoroughly afterwards ensuring that surfaces are clean and free from any detergent.

## Technical Specification

Bullnosed top / Profiled metal fascia

**MANUFACTURER** Maxwood, Bodmin Road, Wyken, Coventry, CV2 5DB.  
**Telephone** 024 7662 1122 **Fax** 024 7662 2922  
**Email** sales@maxwoodwashrooms.com  
**REFERENCE** Maxwood Xaron MVBF.

### VANITY TOP

**Core material:** 25mm WBP plywood with 50mm front edge detail and 18mm integral upstand.

**Colour/Finish:** High Pressure Laminate from Maxwood Colour Selector.

**Edge treatment:** Postformed 180° front leading edge with integral upstand.

### FASCIA

**Material:** Profiled aluminium with concealed fix to bottom edge.

**Colour/Finish:** Powder coated in a range of 11 textured finishes. (Other RAL colours available)

### FRAMING

**Core material:** 18mm WBP plywood with support framework.

**Colour/Finish:** High Pressure Laminate from Maxwood Colour Selector.

### PANELS

**Core material:** 18mm moisture resistant particle board 650kg/m<sup>3</sup>.

**Colour/Finish:** High Pressure Laminate from Maxwood Colour Selector.

**Edge treatment:** All edges lipped in impact-resistant ABS with polyurethane adhesive (See below).

**Adhesive type:** All components are bonded with specialist polyurethane washroom adhesive, for ultimate water-resistance and strength of bonding. This adhesive is environmentally friendly with its zero rating on formaldehyde emissions.

### OPTIONS

- Access Panels
- 18mm WBP Plywood core
- Lockable (security screw or budget lock)
- Solid grade laminate
- 20mm postformed HPL

### OTHER

- Variable plinth height to suit skirting type
- Children's height available
- Complementary light pelmets

# maxtop HPL STANDARD



## Cleaning and Maintenance

**HPL Vanity Top and Underpanels:** Maintain by cleaning with a damp cloth and a mild detergent. This method will remove most normal stains such as, dirt, soil, oil, fat, finger marks, rust, lime deposits, juice, coffee, tea, blood, wax etc. More stubborn stains such as crayons, lead-pencil, ballpoint pens, shoe polish and lipstick can be removed with an organic solvent such as methylated spirits, or nail varnish remover.

Abrasive cleaners should not be used.

Certain substances such as fruit juice, bleaches and strong mineral acids should be wiped off straight away, as this may result in discolouration.

Polish should not be applied to the surface, since it can lead to smearing and marking.

## Technical Specification

Integral upstand and downstand or Integral downstand only

**MANUFACTURER** Maxwood, Bodmin Road, Wyken, Coventry, CV2 5DB.  
**Telephone** 024 7662 1122 **Fax** 024 7662 2922  
**Email** sales@maxwoodwashrooms.com  
**REFERENCE** Maxwood Xaron MVUD/MVUD SR.

### VANITY TOP

**Core material:** 18mm moisture resistant particle board 650kg/m<sup>3</sup> for top, downstand and integral upstand.

**Colour/Finish:** High Pressure Laminate from Maxwood Colour Selector.

**Edge treatment:** All horizontal edges postformed.

### FRAMING

**Core material:** 18mm WBP plywood with support framework.

**Colour/Finish:** High Pressure Laminate from Maxwood Colour Selector.

### PANELS

**Core material:** 18mm moisture resistant particle board 650kg/m<sup>3</sup>.

**Colour/Finish:** High Pressure Laminate from Maxwood Colour Selector.

**Edge treatment:** All edges lipped in impact-resistant ABS with polyurethane adhesive (See below).

**Adhesive type:** All components are bonded with specialist polyurethane washroom adhesive, for ultimate water-resistance and strength of bonding. This adhesive is environmentally friendly with its zero rating on formaldehyde emissions.

### OPTIONS

- Access Panels
- Lockable (security screw or budget lock)
- Solid grade laminate
- 20mm postformed HPL

### OTHER

- 18mm WBP plywood core to vanity top and panels
- Cantilever tops (inc. brackets)
- Storage cupboards
- Variable plinth height to suit skirting type
- Children's height available
- Solid surface available
- Complementary light pelmets

# maxwood safety data

FIRST PRODUCED: August 1996

REVISED: November 1999

REVISED: October 2005

REVISED: October 2008

## PRODUCT APPEARANCE:

Decorative, laminated or veneered products

## SPECIFIED USE:

In accordance with contractors requirements

## HEALTH INFORMATION CLASSIFICATION:

Wood-based sheet materials and laminated products have no classification under the classification, packaging and labelling regulations 1984, and therefore are considered non-hazardous.

## ADDITIONAL HEALTH INFORMATION:

There are no particular hazards to health caused by contact with or touch of the products other than care being required when manually lifting heavy items to avoid injury.

If any on-site fitting is required, inhalation of wood dust may cause increased mucosal output or irritation to the skin or eyes.

Small laminate chips may occasionally cause minor injuries to fingers; however normal workplace First Aid provisions will generally be sufficient to treat such injuries.

Some wood based sheet materials contain formaldehyde resins. Sensitisation to formaldehyde can be a problem for some individuals even at very low levels. The symptoms can be stinging eyes or coughing.

The maximum exposure limit (MEL) for formaldehyde vapour is 2 PPM over an 8 hour TWA (Time Weighted Average) and also over a 10 minute reference period.

These levels are highly unlikely to be exceeded in relation to normal use of any Maxwood product.

## FIRE/EXPLOSION INFORMATION:

There are no specific fire or explosion hazards, however the products will burn. To extinguish flames, water-spray extinguishers may be used.

## STORAGE:

All Maxwood products should be stored flat where possible away from extremes of moisture and excessive heat.

## HANDLING/USER PRECAUTIONS:

The surface material may have sharp edges. Gloves and safety shoes should be worn. Exercise care when manually lifting heavy items. Suitable respiratory equipment may be required during fitting operations.

## DISPOSAL:

May be safely disposed of in skips in accordance with current environmental and local regulations. Care should be taken to avoid laceration from potentially sharp laminate edges.

## STABILITY AND REACTIVITY:

Strong acids or alkaline solutions may cause permanent discolouration and/or loss of surface gloss to some laminated products.

## HEALTH & ENVIRONMENTAL ASPECTS:

Decorative laminates are fully cured and chemically inert. They are not classified as toxic or harmful. If finely ground during fabrication, the accidental inhalation of small quantities of dust need not be cause for concern, but in all cases where the machining generates large scale airborne dust particles, dust masks and local exhaust ventilation should be provided to ensure dust is directed away from the breathing zone of the operator.

Most powders can cause irritation with persistent direct contact with the skin. The sensitivity of individuals varies considerably, but a few may develop non-infective industrial dermatitis. Problems of this nature can invariably be avoided by simple basic precautions, such as the use of dust masks, gloves, overalls, and care with personal hygiene. Properly dispensed pre-work barrier creams, soaps, washing facilities, and after-work conditioning creams will prove effective. In the exceptional case of a person with an allergic sensitivity to the dust, the only remedy is to avoid all contact at any level of exposure. Professional medical advice should be obtained in such cases.

There is no measurable fume or reactive constituent in laminate.

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# generic project notes

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- If additional deliveries or part deliveries are required, extra carriage charges will be applicable.
- The above quotation is based on two laminate colours chosen from the Maxwood Standard Laminate Colour Selector throughout the project. Should more than two colours be required, this may incur an additional cost. Please contact us for clarification.
- The above quotation is based on one powder-coated hardware colour throughout the project. Additional hardware colours may incur an additional surcharge.
- Quoted prices are fixed for a total of six months.
- Basin cut-outs are cut in accordance with the template supplied by the manufacturer of the basin, and therefore any discrepancies between the wash hand basin and the template cannot be allowed for. Maxwood cannot be held responsible for any additional trimming out required to ensure a perfect fit.
- The above quotation does not include for laminate shadow strips. Please contact us to discuss your requirements, should these be required.
- DELIVERY DATES CAN ONLY BE CONFIRMED ONCE ALL DETAILS AND INFORMATION NECESSARY FOR MANUFACTURE HAVE BEEN RECEIVED AND CONFIRMED.
- Assumed ceiling height – 2500mm.
- The above quotation does not include toilet roll holders. An accessories catalogue is available on request – email us at [sales@maxwoodwashrooms.com](mailto:sales@maxwoodwashrooms.com)
- Please note, when choosing colours, that wood grain laminate finishes chosen for duct panel sets will incur an extra cost of £15.00 per high pressure laminate duct panel set and £30.00 per compact laminate duct panel set, due to excessive wastage.

# Maxwood Assistance

Should you wish to discuss care for your existing Maxwood washroom systems, or enquire about washroom systems for future projects, contact Maxwood for specialist assistance.

call 024 7662 1122

fax 024 7662 2922

email [sales@maxwoodwashrooms.com](mailto:sales@maxwoodwashrooms.com)

Maxwood reserves the right to alter specification and designs without prior notice.

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Every effort has been made to ensure that all advice and recommendations made in this manual are accurate and reliable. However, Maxwood will not be held responsible for the consequences of any action suggested in this manual.

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